

Investigation Report for Peel Off of
Denso PH989702-0721 Box

CONTROL No:	IRF - 0022			REJECT PERCENTAGE:	6.80%
REJECT QTY:	50	LOT QTY:	735		

DIRECT CAUSE	W1	Liner got separated from the corrugated medium
	W2	The boards edge hit the feed gate stopper of Eqos. (Feed gate adjustment is automatic setup according to the flute of items saved in Eqos Monitor)
	W3	Warp Materials

PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Strict Implementation of using weight jig prior Eqos Process. (Request for Fabrication of New Weight Jig C/O ME)	PIC:	Warehouse, QA, Production & ME	TARGET DATE:	250110
-------------------	---	------	--------------------------------	--------------	--------

PREPARED BY:

GERALD DE GUZMAN
PROD SUPERVISOR

APPROVED BY:

REXEL ALMARIO
PROD MANAGER